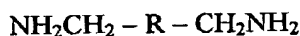
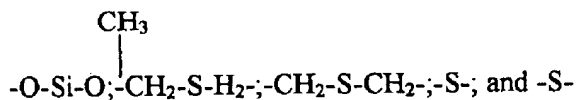
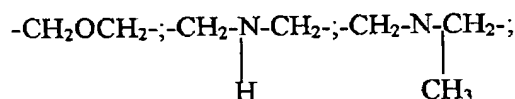


16. The article of claim 14 wherein said copolymer contains about 0.01 to 2.5% by weight of an ultraviolet blocker.

17. The article of claim 14 in which said laminating film comprises a diamine of the formula:



wherein R contains 1-12 carbon atoms and contains a member selected from the group consisting of:



18. The article of claim 14 in which said laminating film is comprised of a diamine of the formula:



wherein R is an aliphatic or alicyclic group having up to 12 carbon atoms.

19. The article of claim 14 in which the laminating contains a diamine selected from the group consisting of:

- 1,12-diaminododecane;
- 2-methyl-1, 5-pentanediamine;
- 1,6-diaminohexane;
- Bis(1,3-aminomethyl) cyclohexane BAC; and
- 1,3-diaminomethylxylene.

20. An assembly for preparing a non-spalling transparent laminate comprising:

A. A laminating film comprising an extruded copolymer of:

- 1. member selected from the group consisting of polyethylene and polypropylene, and
- 2. 13 to 22% by weight of an alpha olefin carboxylic acid partially neutralized with alkali metal cation and treated with up to 5% by weight of a diamine;